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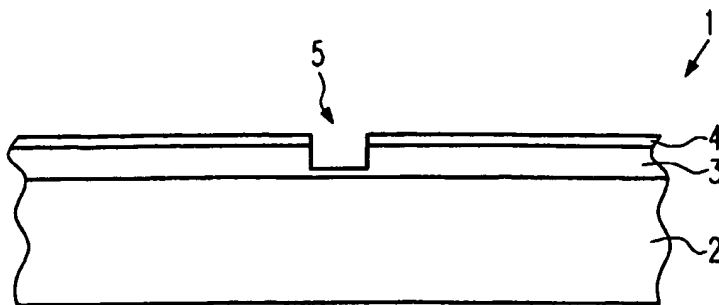
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(54) Title: **PANEL, A METHOD OF FABRICATING A PANEL AND A MACHINE FOR FABRICATING PANELS**



(57) Abstract: The invention relates to a panel (1), preferably floor panel comprising a decorative layer (4) with a decorative pattern a support layer (3) for supporting the decorative layer and a carrier (2) for supporting the support layer (3) and the decorative layer (4) wherein the support layer (3) is arranged at least partially between the decorative layer (4) and the carrier (2) wherein the decorative layer (4) is at least partially absent, preferably removed, such that the support layer (3) is visible. The invention furthermore relates to a method

of fabricating a panel, preferably a floor panel (1) comprising the step of preparing a sandwich of a decorative layer (4) with a decorative pattern a support layer (3) for supporting the decorative layer and a carrier (2) for supporting the support layer (3) and the decorative layer (4) wherein the support layer (3) is arranged between the decorative layer (4) and the carrier (2) with the step of removing partially the decorative layer (4) such that the support layer (3) becomes visible. Furthermore the invention relates to a machine for fabricating panels, preferably, floor panels comprising a) a support surface for supporting panels b) a circular saw which extends beyond the support surface by an amount of not more than 1.0 mm, preferably 0.5 mm, and c) a counter pressure mechanism for providing a counter pressure opposite of the circular saw.

WO 2005/068219 A1

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